



# Reactor-Ready<sup>™</sup> Pilot Lab Reactor







Innovative reaction work station for jacketed glass reaction vessels from 5 to 35 litres

## Reactor-Ready Pilot Lab Reactor

Replace multiple reactor set-ups with a single, universal, pilot scale system that accepts vessels from 5 to 35 litres

Accepts single jacketed vessels of 5, 10, 15, 20, 30 and 35 litres and vacuum jacketed vessels of 5 and 10 litres

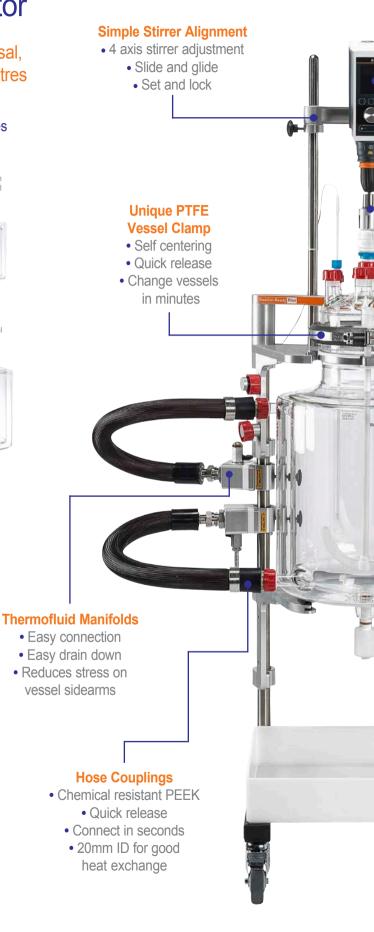
10 Litre Single

10 Litre Vacuum

5 Litre Vacuum

5 Litre Single









## Reactor-Ready Pilot

## Swap reaction vessels in minutes, NOT hours

Reactor-Ready Pilot is designed as a universal reactor work station that can be used for different vessel sizes and different projects. Reactor-Ready Pilot is ideal or process development, scale-up, pilot and kilo labs.

The beauty of Reactor-Ready Pilot is that this one reactor work station can replace many, saving you money and fumehood space.



### Features include

- Rapid vessel exchange with guick-release vessel clamp and wide bore hose couplings.
- Range of single jacketed vessels 5, 10, 15, 20, 30 and 35 litres.
- Range of vacuum jacketed vessels 5 and 10 litres.
- Vessels manufactured at 1.25 to 1 ratio of internal height to diameter to mimic plant scale reactors.
- DN200 vessel flange.
- · Accepts all leading brands of overhead stirrer and allows easy, tool free adjustment.
- · Compact stainless steel framework accepts all vessel sizes.
- · Self aligning stirrer coupling engages without the need for tools.
- Temperature range: -70 °C to +230 °C (thermofluid temperature).
- Innovative hose manifolds allow easy thermofluid drain down.
- Wide range of accessory glassware including condensers, dropping funnels etc.
- Optional software allows you to log and control 3<sup>rd</sup> party devices.



- Clamp design allows vessel to be supported and clamped by a single operator in less than a minute.
- Use the same clamp to hold all vessel sizes; plus the vessels remain supported even when the clamp is unlocked.













Anodised aluminium vessel support collar with PTFE liner

## **Vessel Support Collar aids vessel loading**

- Reactor-Ready Pilot uses a robust support collar, which securely locates into a dedicated 'step' on the neck of each vessel, which then allows vessels to be changed like a cartridge.
- The solid aluminium collar locks securely into the support plate on the framework and allows the vessel to remain supported, even when not clamped.
- Vessel exchange is tool free and can be undertaken by one person.



- Patented drop-in stirrer coupling engages easily without the need for tools.
- Simply lower the stirrer coupling to engage with the stirrer guide below.
- The stainless steel stirrer coupling will fit in any standard stirrer chuck.
- The non-slip design ensures powerful stirring.







## I-beam Support allows the Stirring Motor to be positioned with ease

- I-beam allows the stirrer drive to be raised or lowered without needing to remount the stirrer.
- Adjustable safety stop collars located below the I-beam allow the user to lower the stirrer motor to a set position for ease of operation and safety.
- Reactor-Ready Pilot accepts all leading brands of motor or air-powered overhead stirrer with support rods up to 16mm in diameter.

## Whip-free stirrer guide

- The Reactor-Ready Pilot's PTFE stirrer guide screws directly on to the lid and features a unique extended support to reduce stirrer whip.
- The stirrer guide is chemically inert, gas tight and suitable for work under vacuum.

## **Quick Release wide bore PEEK Hose Couplings**

- Operates over the temperature range -70 °C to +230 °C (thermofluid temperature).
- Quick release, screwthread design allows rapid exchange of vessels without the use of tools.
- · Simply tighten by hand for a leak tight seal.
- PEEK with Viton O-rings ensures all wetted parts are chemically resistant.
- Lightweight, metal free design prevents chipping and minimises strain on the glass fitting.
- Insulated hoses have a 20mm ID, maximising flow and heating/cooling performance.
- · Low thermal conductivity of PEEK reduces frosting when cooling.

## Hose Manifolds allow easy Thermofluid drain down

- The inlet and outlet hoses from the Reactor-Ready Pilot vessel connect to manifolds attached to the framework.
- These manifolds serve two important functions:
  - $\mbox{\bf a.}$  Support the hose running from the vessel, thereby eliminating stress on the glass sidearm.
  - b. Allow thermofluid drain down which provides a quick and clean method of removing the thermofluid from the vessel jacket when changing vessels.
- By opening the venting valve on the (upper) outlet manifold, thermofluid drains from the vessel back to the thermoregulator under gravity (where there is adequate space).
- Also opening the drain tap on the (lower) inlet manifold allows drainage to an external reservoir.

### Compact, mobile framework

- · One universal framework accepts all vessels sizes.
- · Fits in a standard walk-in fumehood.
- Manufactured from chemically resistant stainless steel, anodised aluminium with a powder coated steel base.
- Comes with locking wheels and adjustable feet allowing the system to be fixed or mobile.
- Adjustable bracing bars on the rear of the framework, combine with a built-in spirit level in the top of the support plate to allow precise levelling.
- A Lower Support Plate is required for use with 30 and 35 litre vessels. This plate can be raised and lowered without the use of tools.
- A range of suitable clamps and supports are available to hold accessory glassware and probes.
- Height reduction kits are also available for locations where fumehood height may be restricted.



















## **Reaction Vessels**

## Jacketed and vacuum jacketed from 5 to 35 litres

## Features include

- · Precision engineered borosilicate glass vessels with DN200 flange.
- Double or vacuum jacketed vessels provide superior performance for heating and especially cooling.
- Process or dish shaped vessels feature a 1.25 to 1 ratio to mimic geometry of plant scale reactors.
- Wide bore 20mm ID sidearms are positioned tangentially and offer excellent flow and thermal transfer.

• DN200 ground and polished flat flange combines with the FEP encapsulated O-ring and our unique self centering PTFE collar to offer a leak-tight seal between the vessel and lid.

## **Vessels feature V5 Zero Dead Space Drain Piston**

- Exclusive piston design prevents over-tightening that can cause glass breakage.
- Piston design allows quick and safe removal, eliminating the cleaning and assembly problems associated with other pistons.
- Glass filled PTFE pistons operate across the full thermofluid temperature range -70 °C to +230 °C.
- Pistons are interchangeable between vessels with a full range of replacement parts and FEP O-rings.
- We recommend using Chemraz O-rings for temperatures above +150 °C.
- The large 25mm bore pistons minimise sample hold-up and are ideal for slurries.

Glass filled PTFE piston with FEP encapsulated O-rings



## **Reaction Vessel Kits**

Reaction Vessel Kits make ordering vessels and popular accessories simple and more cost effective

#### Reaction Vessel Kits

These cost effective vessel kits include the vessel and accessories you need to get started. The Pt100 probe and turbine stirrer are matched to the vessel size. Kit includes:

- Reaction Vessel
- PTFE Turbine Stirrer
- Sidearm Couplings
- Pt100 PTFE Temperature Probe with Lemo Connector
- PTFE Temperature Probe Adapter















## Reaction Vessel Specifications

Jacketed and vacuum jacketed vessels with dish shaped bottom, feature a 1.25 to 1 ratio of internal height to diameter to mimic the geometry of plant scale reactors

## Single jacketed

Wide flange, tangential sidearms for rapid thermal transfer.













	5 litre Single Jacketed Vessel	10 litre Single Jacketed Vessel	15 litre Single Jacketed Vessel	20 litre Single Jacketed Vessel	30 litre Single Jacketed Vessel	35 litre Single Jacketed Vessel
Cat No. (Reaction Vessel Only)	RR235050	RR235100	RR235150	RR235200	RR235300	RR235350
Cat No. (Reaction Vessel Kit)	RR220005	RR220015	RR220025	RR220035	RR220045	RR220050
Nominal Capacity	5 Litres	10 Litres	15 Litres	20 Litres	30 Litres	35 Litres
Internal Diameter	180mm	240mm	260mm	290mm	340mm	340mm
External Diameter	250mm	300mm	315mm	350mm	415mm	415mm
Jacketed Height	230mm	300mm	325mm	363mm	378mm	433mm
External Height (piston open)	510mm	590mm	620mm	660mm	710mm	760mm
Thermofluid Jacket Volume	4.6 Litres	6.2 Litres	5.7 Litres	9.8 Litres	12.4 Litres	14 Litres
Heat Transfer Area	0.16m <sup>2</sup>	0.27m <sup>2</sup>	0.31m <sup>2</sup>	0.38m <sup>2</sup>	0.45m <sup>2</sup>	0.52m <sup>2</sup>
Flange	DN200	DN200	DN200	DN200	DN200	DN200
Sidearm	20mm ID	20mm ID	20mm ID	20mm ID	20mm ID	20mm ID
Piston	25mm ID	25mm ID	25mm ID	25mm ID	25mm ID	25mm ID
Piston Run-off	B24/29	B24/29	B24/29	B24/29	B24/29	B24/29

## Vacuum jacketed

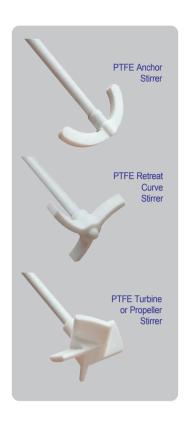
Provides transparent insulation for reduced frosting and improved contents visibility.





	5 litre Vacuum Jacketed Vessel	10 litre Vacuum Jacketed Vessel
Cat No. (Reaction Vessel Only)	RR235052	RR235102
Cat No. (Reaction Vessel Kit)	RR220010	RR220020
Nominal Capacity	5 Litres	10 Litres
Internal Diameter	180mm	240mm
External Diameter	300mm	350mm
Jacketed Height	225mm	300mm
External Height (piston open)	530mm	610mm
Thermofluid Jacket Volume	3.9 Litres	5.4 Litres
Heat Transfer Area	0.16m <sup>2</sup>	0.27m²
Flange	DN200	DN200
Sidearm	20mm ID	20mm ID
Piston	25mm	25mm
Piston Run-off	B24/29	B24/29





Pt100 PTFE

temperature

## PTFE stirring shafts

## Reactor-Ready Pilot is offered with a choice of PTFE Stirring Shafts: Anchor, Retreat Curve and Turbine or Propeller styles

- Chemically inert PTFE rotors moulded onto a 16mm ø PTFE shaft with metal core.
- A PTFE Turbine Stirring Shaft is included as standard with all 'Reaction Vessel Kits'.
- · Custom stirrer designs available on request.

## **PTFE Stirrer** quide

- · All Stirring shafts are designed to provide whip free stirring when used with the Reactor-Ready Pilot PTFE stirrer guide.
- The stirrer guide is chemically inert, gas tight and suitable for work under vacuum.

## RR258302 Vertical RR258300 45° Angle Rotor

## PTFE Adjustable Secondary Rotors

- Secondary rotors can be positioned anywhere along shaft.
- · Chemically inert PTFE with glass filled PTFE locking nut.
- RR258300 4 blade 45° Angle Rotor (for 16mm diameter shaft).
- RR258302 2 Blade Vertical Rotor.

## Temperature Probes & Baffles

## Pt100 PTFE temperature probes

- · Fitted with LEMO Plug.
- Measuring temperature across the range: -180 °C to +280 °C.
- Fully encapsulated in PTFE with a stainless steel core for rigidity, but can be bent.
- RR145000 probe body 600mm x 9mm diameter for 5 to 10 L vessels.
- RR146000 probe body 700mm x 9mm diameter for 15 to 35 L vessels.
- RR140015 B19 temp. probe adapter (holds probe securely in the lid, allowing vertical adjustment).

## PTFE Baffle and baffles with integrated temperature probes

- Designed to improve agitation and promote thorough mixing.
- · Fully encapsulated in PTFE with a stainless steel core for rigidity.
- 16mm diameter body, with 35mm wide baffle head. Available in 600mm and 700mm body lengths.
- Available with or without built-in Pt100 temperature probe.
- RR257000 PTFE Baffle, 16mm OD Shaft, 35mm x 600mm long.
- RR257002 PTFE Baffle, 16mm OD Shaft, 35mm x 700mm long.
- RR257004 Pt100 PTFE Baffle Probe + LEMO, 16mm OD Shaft, 35mm x 600mm long.
- RR257006 Pt100 PTFE Baffle Probe + LEMO, 16mm OD Shaft, 35mm x 700mm long.
- B24, B29 and B34 PTFE compression fittings available to hold baffles.



PTFE Baffle

with integrated

Pt100 temperature

## **Drip Tray/Bund**

- A chemically resistant polypropylene designed to catch any spills and vessel contents in case of breakage.
- Available in 7, 22, 45 and 55 litre capacities.
- · Slides easily onto the Reactor-Ready Pilot base.







RR210062 7L Capacity

RR210066 45L Capacity

## **Reflux Divider Kits**

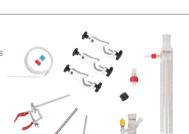
Reflux divider kits allow condensed vapours to be either refluxed back into the reactor or diverted into a separate receiving vessel

- · Can be used to perform solvent swaps or distillations.
- Choice of receiving flasks 500ml, 1, 2 and 5 litre. All receiver flasks feature three necks, decanting stopcock and are suitable for stacking. Receiver flasks must be ordered separately.
- Reflux divider kits are available with optional vapour temperature sensor.



RR139400 - Large Double Coil Condenser 60mm S41 Spherical Joint to B34 + GL18 fittings

Note: A suitable receiver flask/s RR139324/6/8/30 is required to complete this kit.





RR139322 - Reflux Divider Head, B34 + GL18 fittings +B14 temp port

RR139300 - Large Double Coil Rodaviss Condenser 60mm B34 + GL18 + fittings

RR139012 - Right Angle Adapter B34 + GL14 + PTFE fittings

RR139332 - Adapter Rodaviss B24 to GL25

RR139350 - GL25 HT Compression Fitting for 12mm OD Tubing

RR139354 - PTFE Tubing 10mm ID x 12mm OD - 1m length RR139133 - Pt100 PTFE Temp. Probe (Reflux Divider Head) + 2m Cable

RR139135 - PTFE Temperature Probe Adapter (B14 for Reflux Divider Head)

RR139360 - 3 x Pilot Boss Head - 22-35mm, 8-12mm

RR139372 - 4-Prong Large Clamp - 10mm rod, 30-80mm

RR139376 - Lower Support Ring - 10mm rod, 76mm ID

RR139374 - Universal Clamp Cork Jaws - 10mm rod, 0-80mm

Note: A suitable receiver flask/s RR139324/6/8/30 is required to complete this kit.



RR139422 - Reflux Divider Head B34 to S41 Spherical + GL18 fittings + B14 temp port

RR139400 - Large Double Coil Condenser 60mm S41 Spherical to B34 + GL18 fittings

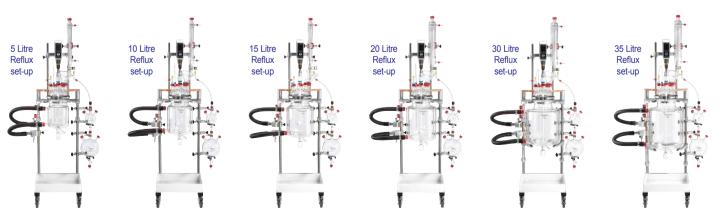
Note: A suitable receiver flask/s RR139324/6/8/30 is required to complete this kit





Reactor-Ready Pilot with
RR239202 Reflux Divider Kit and two
RR139326 1000ml Receiver Flasks







8 port PTFE Lid with PTFE sockets

## Glass Vessel Lids

## Precision ground lids with 6 or 7 ports, custom designs available

### DN200 Glass Lids fit all Vessel sizes

- DN200 lids Rodaviss conical ground glass joints. Custom lid designs are available on request.
- Rodaviss joints are grease free, will not jam and are interchangeable with ordinary 1-in-10 B and A length tapered conical joints.

#### RR236000 - 6 Neck DN200 Lid

- 1 x B34 central vertical stirrer
- 1 x B19 side vertical probe
- 1 x B24 side vertical gas purge
- 1 x B29 side vertical dropping funnel, bubbler
- 1 x B34 side vertical condenser and reflux
- 1 x B45 side angled solid additions



## RR236002 - 7 Neck DN200 Lid

- 1 x B34 central vertical stirrer
- 1 x B19 side vertical probe
- 1 x B24 side vertical gas purge
- 1 x B29 side vertical dropping funnel, bubbler
- 2 x B34 side vertical condenser and reflux
- 1 x B45 side angled solid additions



## PTFE Vessel Lids

## Ideal for use with PAT and test probes

## The benefits of PTFE lids are:

- Removable PTFE sockets and compression fittings allow for maximum flexibility, simply unscrew and change the fitting to suit your set-up.
- More suitable for PAT and test probes than equivalent glass lids.
- Allows for more ports in a smaller space (8 rather than 6 or 7).
- · More robust and less likely to break than glass.
- · Less dead space at top of vessel.

## Wide range of removable sockets and compression fittings

- Rodaviss 1:10 tapered sockets, allow for better sealing and less need for supports - sizes include: B19, B24, B29, B34 and B45.
- Compression fittings include: 8, 12, 14, 16 and 19mm bore.

## RR136200 - 8 port with PTFE sockets

- 1 x B34 central vertical (11/2" NPT)
- 1 x B34 side 15° angled (1½" NPT)
- 1 x B45 side 10°x10° compound (1½" NPT)
- 2 x B34 side vertical (1½" NPT)
- 1 x B19 side vertical (3/4" NPT)
- 1 x B24 side vertical (3/4" NPT)
- 1 x B29 Side vertical (1" NPT)



## RR136210 - 8 port without sockets

- 1 x 11/2" NPT central vertical
- 1 x 1½" NPT side 15° angled
- 1 x 1½" NPT side 10°x10° compound
- 2 x 1½" NPT side vertical
- 1 x 3/4" NPT side vertical
- 1 x 3/4" NPT side vertical
- 1 x 1" NPT side vertical



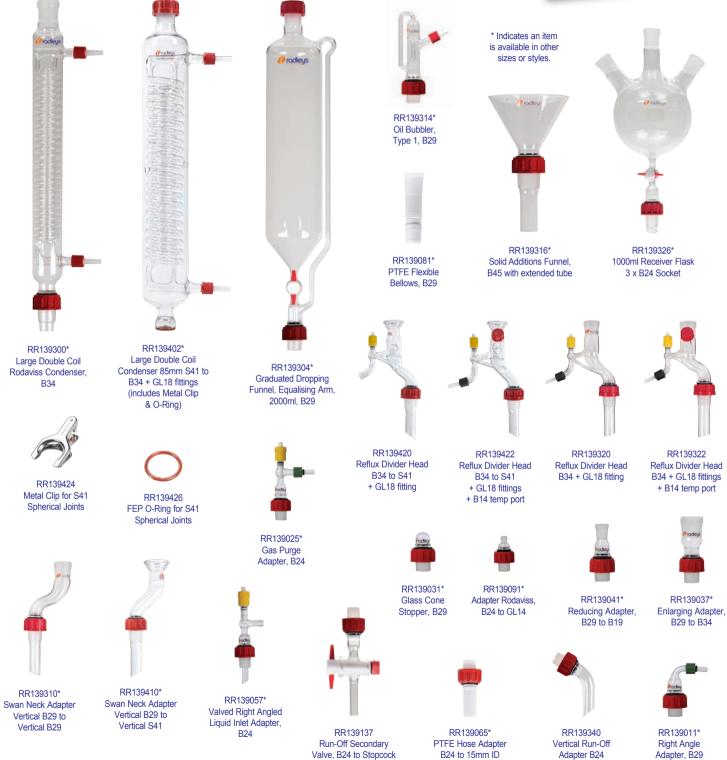
## Clamps and Supports



## **Accessory Glassware**

We have been manufacturing scientific glassware for over 50 years. If you don't see what you want, please let us know and we will be happy to quote for a custom option





to Plain Stem





Comprehensive Drive	er Library
Circulators	Haake Huber Julabo Lauda
① Overhead Stirrers	Heidolph IKA Lara CLR Radleys
Temperature Sensors	Generic
Syringe Pumps	Harvard New Era WPI
> pH Sensors	Knick Jenway
Peristaltic Pumps	Cole-Parmer Ismatec Heidolph Watson-Marlow
Balances	A&D Denver Mettler Ohaus Precisa Sartorius
Vacuum Pumps	Vacuubrand
Gas Flow Controllers	Bronkhorst
Stirring Hotplates	Heidolph IKA Radleys
Pressure Sensors	Omega
Conductivity Sensors	Knick
Gas Flow Meters	Bronkhorst

M+W Instruments

## AVA Software - take control of your chemistry

## AVA Level 4 controls multi-device jacketed reaction systems

## Unattended chemistry for improved productivity

- Automatically log your process data.
- · Improve safety and reduce manual errors.
- · Control any reactor.



### **Control multi-device reactions**

- · Control up to 4 reaction systems with up to 16 devices on one screen.
- Create complex experiments with any number of steps in series or in parallel.
- Pre-program multi-step recipes, with the flexibility to make and track on-the-fly adjustments.
- Interlink devices and set feedback/control loops, end-point conditions and safety limits.

## No more manual data logging or manual errors

- · Automatically record reaction parameters and log what you do, as you do it.
- · Repeat experiments accurately for reproducible and consistent results.
- Create reports in a few clicks or export data as a CSV file for further analysis.
- Share results between users to improve research and collaboration.

## Safe unattended chemistry

- Automate cooling during exothermic events.
- · Link devices such as balances and pumps for controlled, unattended reagent addition.
- · Define safety overrides and cut-off conditions.
- · Configure audio and visual alarms.

### Control a variety of devices

- · AVA includes a library of pre-configured driver files allowing easy integration with a wide range of 3rd party devices.
- · Radleys also provide a 'New Driver Configuration Service' if required.

Download

Free Demo

## Download & try AVA Software for FREE

## Learn how AVA Lab Control Software works - try before you buy

- · Simulate control of devices.
- Set up apparatus and control experimental Schedules.
- Share setups and Schedules with other AVA users.
- · Analyse results and create reports for real or simulated data.

## **AVA Care Support**

- · Free support for 1st year.
- · Free set-up and application support.
- · Free software updates during support period.

## Data Hub - integrate RS232 devices

· The versatile Data Hub enables 3rd party equipment with an RS232 interface to be connected, controlled and logged via the AVA Software.



## Control & log your synthesis equipment

## AVA software allows you to manage multiple devices easily during complex reactions

## Use AVA to safety control and automate your jacketed lab reactor

## 1. Select your Apparatus setup

- Select Apparatus background that matches your reaction setup.
- · Select up to four Apparatus setups.
- · Create new or open existing Apparatus templates.

## 2. Add multiple devices

- · Select and name devices.
- · Set device parameters and safety limits.
- · Link devices for dual control e.g. pump and balance for gravimetric additions.

### 3. Select Direct or Schedule control

- · Control devices directly via the Apparatus Window, or...
- Use the Schedule Window to create experiment profiles e.g. create ramps, plateaus and timed actions.

## 4. 'Track and Repeat'

- · Track what you do, as you do it and record all actions.
- · Repeat and refine the Schedule to optimise the experiment.
- This clever feature enables automation of a manual process with ease and without any programming knowledge.

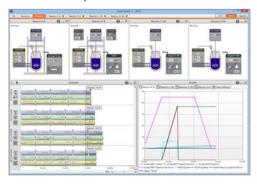
## 5. Graph data and modify experiments on-the-fly

- · View real-time graphs.
- Stop, pause or skip steps and modify experiments mid-run.
- Add or remove steps as the timeline progresses.
- · Add notes in the Event Log.

## 6. Enhanced safety for unattended operation 24/7

- Set individual device warning alarms.
- Set emergency safe conditions or reaction shutdown if a sensor limit is exceeded.
- Create safety feedback loops e.g. control a pump addition by process temperature.
- · Set user-definable limits or parameters for all devices.

## Control up to 4 different reactions in parallel



## 7. Create reports and share data

- Automatically log and save all data.
- The report wizard creates detailed reports in rich text format (for word processing) or CSV (for spreadsheets).

lab control software

· Share experiments and results with other AVA users.

## 1. Select your Apparatus setup



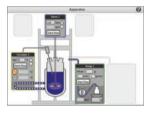
## 2. Add multiple devices



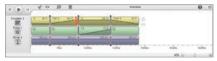




### 3. Select Direct...



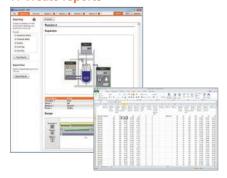
### ...or Schedule control



5. Graph data

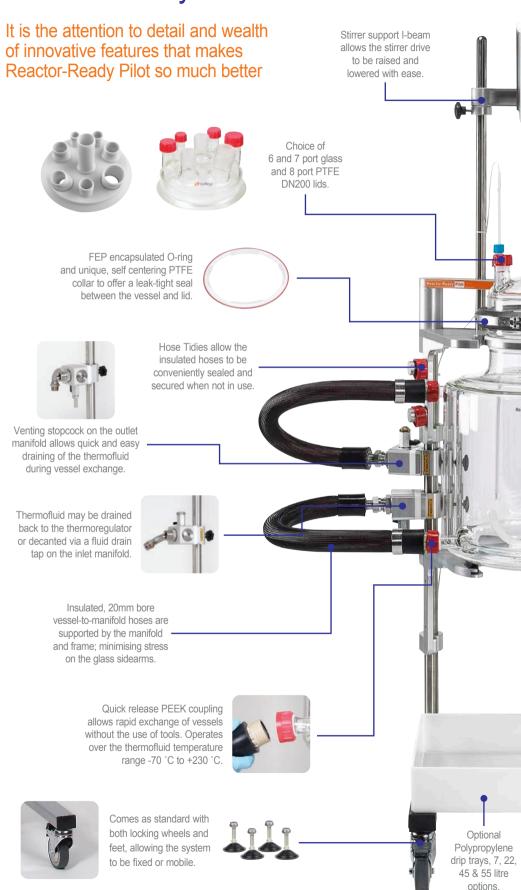


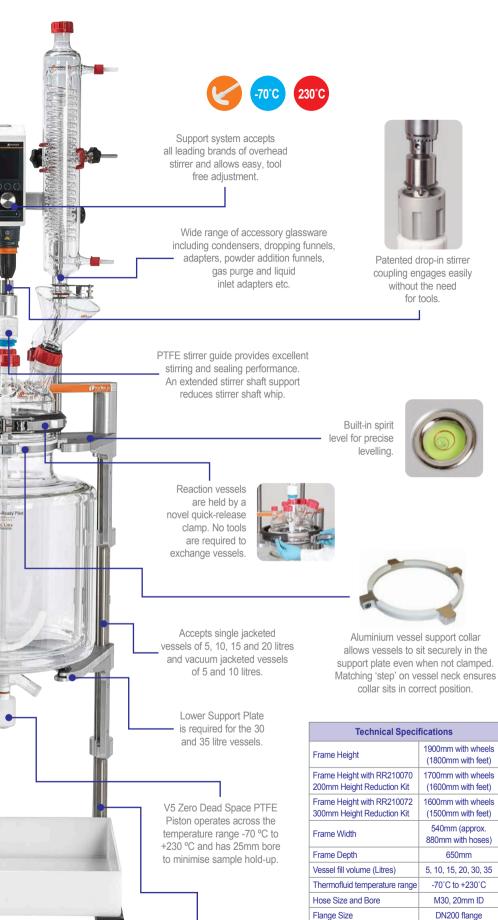
## 7. Create reports





## Reactor-Ready Pilot in detail





Robust, corrosion resistant framework

accepts all vessel sizes

without alteration.

## Reactor-Ready Pilot Core System includes • Base frame, support rods, vessel clamp,

- i-beam and stirrer support bosses.
- · Vessel to manifold insulated hoses with quick-release connections.
- · Lower inlet manifold with drain.
- · Upper outlet manifold with vent.
- · PTFE Stirrer guide.
- · Stainless steel stirrer drive coupling. · One aluminium vessel
- support collar.





## Reaction Vessel Kits make ordering vessels simple and more cost effective

These cost effective Vessel Kits include the vessel and accessories you need to get started. The Pt100 probe and turbine stirrer included in each kit are matched to the vessel size. Fach Vessel Kit includes:

- · Reaction Vessel with PTFE Piston.
- · Sidearm Couplings.
- Pt100 PTFE Temperature Probe with Lemo Connector.

 PTFE Temperature Probe Adapter.

6 or 7 ports

10 mbar

0.5 Bar

Lid Ports

Max. Vacuum

Max. Pressure





/alue 200





Precision 200

Precision 400

## Hei-Torque Overhead Stirrers - powerful stirring

Includes

The powerful Hei-Torque range can accomplish the most demanding mixing tasks whilst providing the highest safety

## Stirrer models include

- Powerful stirring from 10 to 2000 rpm.
- Available with basic (Value) or advanced (Precision) features, and a choice of 200 or 400 Ncm torque.
- Intuitive touch panel for easy operation, safe start and stop to avoid accidental start-up.
- New features for Precision range: set speed limit, adjustable acceleration, set a torque limit.
- · New unique Quick-chuck for immediate and convenient 'one-hand' impeller changes, without tools.

	Hei-Torque Value 200	Hei-Torque Value 400	Hei-Torque Precision 200	Hei-Torque Precision 400
Power rating, motor input/output (W)	120/80	150/90	120/80	150/90
Number of gears	1	2	1	2
Speed range (rpm)	10 to 2000	10 to 400 and 200 to 2000	10 to 2000	10 to 400 and 200 to 2000
Speed indicator	digital monochrome 2.4"	digital monochrome 2.4"	digital colour 3.2"	digital colour 3.2"
Speed control	electronic	electronic	electronic	electronic
Torque, maximum (Ncm)	200	400	200	400
Torque indicator (Ncm)	symbol	symbol	precise value	precise value
Viscosity up to (mPa s)	100,000	250,000	100,000	250,000
Stirring cap. H <sub>2</sub> 0 max. (L)	50	100	50	100
Shaft diameter, max. (mm)	2.5 - 10.5	2.5 - 10.5	2.5 - 10.5	2.5 - 10.5
Dimensions (W x H x D) (mm)	86 x 350 x 247	93 x 350 x 247	86 x 350 x 247	93 x 350 x 247
Weight (kg)	5.1	5.3	5.1	5.3
Set speed limit, Torque limit, Adjustable acceleration			Yes	Yes
Analogue/digital interface			USB & RS232	USB & RS232



Huber Unistat 610

## Thermoregulators and Circulators

## Which Thermoregulator should you choose?

- Radleys are a Huber distribution and service partner, so we recommend the Huber range of thermoregulators, circulators, chillers and waterbaths. However Reactor-Ready Pilot is compatible with all leading brands of thermoregulator including Julabo, Lauda, Polyscience, Haake and many others.
- Also available are hoses, adapters, temperature probes and thermofluid for all applications.

Description	Temp Range °C	Heating Power (kW)	Cooling Power 0°C (kW)		pples	
Unistat Tango	-45 to +250	1.5	0.7	5 Litre	Cool 20°C to 0°C in < 30 minutes	Heat 20°C to 120°C < 1hr
Unistat 405	-45 to +250	1.5	1.0	5 Litre	Cool 20°C to 0°C in < 20 minutes	Heat 20°C to 60°C < 25 minutes
UtilStat 405	-45 10 +250	1.5		10 Litre	Cool 20°C to 0°C in < 35 minutes	Heat 20°C to 60°C < 70 minutes
Unistat 425	-45 to +250	2.0	0.5	5 Litre	Cool 20°C to -20°C in < 20 minutes	Heat 20°C to 180°C < 30 minutes
UtilStat 425	-45 10 +250	2.0	2.5	20 Litre	Cool +60°C to 20°C in < 30 minutes	Heat 20°C to 60°C < 20 minutes
Unistat 510w	-40 to +250	6.0	5.3	20 Litre	Cool 20°C to -40°C in < 80 minutes	Heat -30°C to 20°C < 20 minutes
Unistat 610w	-60 to +200	6.0	7.0	20 Litre	Cool 180°C to 20°C in < 40 minutes	Heat 20°C to 180°C < 60 minutes
Uniotat 025	-60 to +200	3.0	2.4	10 Litre	Cool 20°C to -60°C in < 60 minutes	Heat 20°C to 60°C < 30 minutes
Unistat 825w	-00 10 +200	3.0	2.4	10 Litre	Cool 20°C to -75°C in < 120 minutes	Heat 20°C to 180°C < 100 minutes

The above applications are intended as a guide to the relative performance of each Huber Thermoregulator with a range of vessel sizes and are not a prediction of actual performance. For comprehensive advice on thermoregulator selection please contact your local Radleys distributor.

## How to order Reactor-Ready Pilot

## Order in 7 simple steps

- 1. Select the Reactor-Ready Pilot Core: RR210000.
- Choose the lid you require, glass or PTFE.
- 3. Choose the Vessel Kit or Kits you require by selecting the vessel volume and style.
- 4. Select the Lower Support Plate if using the 30 or 35 litre vessels.
- Select the overhead stirrer you require.
- 6. If you need a thermoregulator, hoses, hose adapters, thermofluid or accessory glassware, then select from the accessory list.
- 7. If you need automation, add the AVA Lab Control Software and Data Hub.

### Reactor-Ready Pilot Core System

RR210000

Reactor-Ready Pilot Core System includes:

- Base frame, support rods, vessel clamp, i-beam and stirrer support bosses.
- Vessel to manifold insulated hoses with quick-release connections.
- · Lower inlet manifold with drain
- Upper outlet manifold with vent.
- PTFE Stirrer guide.
- Stainless steel stirrer drive coupling.
- · One aluminium vessel support collar.
- FEP flange O-ring and PTFE centering collar.

Important: Hoses to connect the Reactor-Ready Pilot framework to your thermoregulator are NOT included. You will require hoses with an M30x1.5 female connection or appropriate adapters. See listing for hoses, adapters and suitable thermoregulators.



### Optional Pilot Core Height Reduction Kits

RR210070 Reactor-Ready Pilot Core - 200mm Height Reduction Kit RR210072 Reactor-Ready Pilot Core - 300mm Height Reduction Kit

Important: Designed to reduce the overall height of the Pilot Core by 200 or 300mm.

### Jacketed and Vacuum Jacketed Reaction Vessel Kits

- Kits include; process vessel, turbine stirrer paddle, PTFE Pt100 temp. probe with Lemo plug and PTFE temperature probe adapter.
- · Custom vessel designs are available on request.

RR220005	5L Single Jacketed Pilot Process Vessel Kit	_
RR220010	5L Vacuum Jacketed Pilot Process Vessel Kit	
RR220015	10L Single Jacketed Pilot Process Vessel Kit	
RR220020	10L Vacuum Jacketed Pilot Process Vessel Kit	`
RR220025	15L Single Jacketed Pilot Process Vessel Kit	
RR220035	20L Single Jacketed Pilot Process Vessel Kit	

RR220045 30L Single Jacketed Pilot Vessel Kit (must also purchase RR210002) RR220050 35L Single Jacketed Pilot Vessel Kit (must also purchase RR210002)

### Jacketed and Vacuum Jacketed Reaction Vessels Only

RR235050	5L Single Jacketed Pilot Vessel
RR235052	5L Vacuum Jacketed Pilot Vessel
RR235100	10L Single Jacketed Pilot Vessel
RR235102	10L Vacuum Jacketed Pilot Vessel
RR235150	15L Single Jacketed Pilot Vessel
RR235200	20L Single Jacketed Pilot Vessel
RR235300	301 Single Jacketed Pilot Vessel (mu

RR235300 30L Single Jacketed Pilot Vessel (must also purchase RR210002) RR235350 35L Single Jacketed Pilot Vessel (must also purchase RR210002)

#### 30L and 35L Vessel Lower Support Plate

RR210002 Reactor-Ready Pilot Lower Support Plate with Silicone Ring
RR210085 Optional - PTFE Support Ring for Lower Support Plate
RR210086 Replacement - Silicone Support Ring for Lower Support Plate

### Reaction Vessel Support Collar

RR210018 Pilot Vessel Support Collar

Important: One support collar is supplied with each Reactor-Ready Pilot Core We recommend one support collar per vessel.

#### Glass DN200 Lids



· Custom lid designs are available on request.

RR236000 6 Neck Lid DN200 - 1xB19, 1xB24, 1xB29, 2xB34, 1xB45 RR236002 7 Neck Lid DN200 - 1xB19, 1xB24, 1xB29, 3xB34, 1xB45

Need help

with ordering? Call +33 4 70 03 73 01

to discuss your application with our technical

specialists



#### PTFE DN200 Lids

RR136200 8 Neck PTFE Lid DN200 - with sockets 1 x B19, 1 x B24, 2 x B29, 3 x B34, 1 x B45 RR136210 8 Neck PTFE Lid DN200 - with 8 Threaded Ports 2 x ¾" NPT, 1 x 1" NPT, 5 x 1½" NPT

#### PTFE Sockets, Compression Fittings & Blanking Plugs for DN200 PTFE Lids

RR136300	Rodaviss B19 Socket Adapter (¾" NPT)
RR136301	Rodaviss B24 Socket Adapter (¾" NPT)
RR136302	Rodaviss B29 Socket Adapter (¾" NPT)
RR136303	Rodaviss B34 Socket Adapter (¾" NPT)
RR136304	Rodaviss B45 Socket Adapter (¾" NPT)
RR136305	Rodaviss B24 Socket Adapter (1" NPT)
RR136306	Rodaviss B29 Socket Adapter (1" NPT)
RR136307	Rodaviss B34 Socket Adapter (1" NPT)
RR136308	Rodaviss B45 Socket Adapter (1" NPT)
RR136309	Rodaviss B24 Socket Adapter (1½" NPT)
RR136310	Rodaviss B29 Socket Adapter (1½" NPT)
RR136311	Rodaviss B34 Socket Adapter (1½" NPT)
RR136313	Rodaviss B45 Socket Adapter (1½" NPT)
RR136312	Reactor-Ready Pilot Central B34 Socket Adapter (1½" NPT)
RR136316	8mm Bore Compression Fitting 3/4" NPT
RR136317	12mm Bore Compression Fitting ¾" NPT
RR136318	14mm Bore Compression Fitting ¾" NPT
RR136319	16mm Bore Compression Fitting ¾" NPT
RR136320	19mm Bore Compression Fitting ¾" NPT
RR136321	8mm Bore Compression Fitting 1" NPT
RR136322	12mm Bore Compression Fitting 1" NPT
RR136323	14mm Bore Compression Fitting 1" NPT
RR136324	16mm Bore Compression Fitting 1" NPT
RR136325	19mm Bore Compression Fitting 1" NPT
RR136326	25mm Bore Compression Fitting 1" NPT
RR136327	PTFE Blanking Plug 1/4" NPT
RR136328	PTFE Blanking Plug ¾" NPT
RR136329	PTFE Blanking Plug 1" NPT
RR136330	PTFE Blanking Plug 1½" NPT

#### PTFE Pt100 Temperature Probes and Adapters

RR145000 PTFE Temp. Probe 9mm + Lemo Plug - 5L to 10L Vessels
RR146000 Pt100 PTFE Temp. Probe 9mm + Lemo Plug - 15L to 35L Vessels
RR140015 PTFE Temperature Probe Adapter - 9mm

#### PTFE Baffles + PTFE Probe Baffles

RR257000 RR257002	PTFE Baffle, 16mm OD Shaft, 35mm x 600mm long PTFE Baffle, 16mm OD Shaft, 35mm x 700mm long
RR257004	Pt100 PTFE Baffle Probe + Lemo, 16mm OD Shaft, 35mm x 600mm long
RR257006	Pt100 PTFE Baffle Probe + Lemo, 16mm OD Shaft, 35mm x 700mm long
RR257008	B24 to 16mm PTFE Compression Fitting
RR257010	B29 to 16mm PTFE Compression Fitting
RR257012	B34 to 16mm PTFE Compression Fitting



#### Hei-Torque Overhead Stirrers

501-62010-00 Hei-Torque 200 Value

501-62020-00 Hei-Torque 200 Precision - RS232 & USB 501-64010-00 Hei Torque 400 Value

501-64020-00 Hei-Torque 400 Value

501-64020-00 Hei-Torque 400 Precision - RS232 & USB



14-007-040-72 RS232 Interface Cable - 9 pin to 9 pin



#### PTFE Stirrer Shafts

I II E Ouii Ci O	Tidito	
RR258051 RR258052 RR258053	Anchor PTFE Stirrer Shaft - 5L Pilot Vessels Retreat Curve PTFE Stirrer Shaft - 5L Pilot Vessels Turbine PTFE Stirrer Shaft - 5L Pilot Vessels	
RR258101 RR258102 RR258103	Anchor PTFE Stirrer Shaft - 10L Pilot Vessels Retreat Curve PTFE Stirrer Shaft - 10L Pilot Vessels Turbine PTFE Stirrer Shaft - 10L Pilot Vessels	
RR258151 RR258152 RR258153	Anchor PTFE Stirrer Shaft - 15L Pilot Vessels Retreat Curve PTFE Stirrer Shaft - 15L Pilot Vessels Turbine PTFE Stirrer Shaft - 15L Pilot Vessels	
RR258201 RR258202 RR258203	Anchor PTFE Stirrer Shaft - 20L Pilot Vessels Retreat Curve PTFE Stirrer Shaft - 20L Pilot Vessels Turbine PTFE Stirrer Shaft - 20L Pilot Vessels	
RR258306 RR258307 RR258308	Anchor PTFE Stirrer Shaft - 30L Pilot Vessels Retreat Curve PTFE Stirrer Shaft - 30L Pilot Vessels Turbine PTFE Stirrer Shaft - 30L Pilot Vessels	
RR258351 RR258352 RR258353	Anchor PTFE Stirrer Shaft - 35L Pilot Vessels Retreat Curve PTFE Stirrer Shaft - 35L Pilot Vessels Turbine PTFE Stirrer Shaft - 35L Pilot Vessels	
RR258300	Adjustable PTFE 4 Blade 45 Angle Rotor 16mm OD 10	00mm Rotor

Adjustable PTFE 2 Blade Vertical Rotor 16mm OD 100mm Rotor



RR258302

Clamps & Supports		
RR139360	Pilot Boss Head - 22-35mm, 8-12mm	
RR139362	Rod Extender - 10mm, 100mm long, for 10mm rods	
RR139364	Rubber Belt Clamp - 10mm rod, 60-170mm	
RR139366	Chain Clamp - 10mm rod, 40-120mm	
RR139368	Chain Clamp - 10mm rod, 80-150mm	
RR139370	Chain Clamp - 10mm rod, 100-170mm	
RR139372	4-Prong Large Clamp - 10mm rod, 30-80mm	
RR139374	Universal Clamp Cork Jaws - 10mm rod, 0-80mm	
RR139376	Lower Support Ring - 10m rod, 76mm ID	

#### **Drip Trays**

RR210062	Drip Tray PP /L Capacity
RR210064	Drip Tray PP 22L Capacity
RR210066	Drip Tray PP 45L Capacity

RR210068 Drip Tray PP 55L Capacity (extra wide -740mm)

## Replacement 25mm Piston

RR166070 Piston 25mm for Single and Vacuum Jacketed Vessel



## General Maintenance Accessories

RRR210100 Reactor-Ready Pilot Maintenance Kit (includes all items listed below)

Does <u>not</u> include Chemraz O-rings or 25mm Piston

RR121027 Oil Wipe for Support Rods, pk 10
RR121136 Stirrer Guide Bearing Seal B34, 16mm
RR121138 Stirrer Guide Ferrule and Shaft Seal B34, 16mm

RR121071 23mm Viton O-Rings for Quick Release Hose Coupling, pk 2 RR210050 34mm Viton O-Rings for Quick Release Hose Coupling - NW20, pk 2

RR210022 FEP Encapsulated Silicone Vessel O-ring - 200mm
RR166104 Replacement 25mm Piston Top O-Ring, pk 2
RR166106 Replacement 25mm Piston Middle O-Ring

Important: For temperatures above 150°C we recommend the use of high performance Chemraz piston O-rings to prevent possible weeping. Chemraz O-rings are suitable for temperatures from 0°C to +230°C and should not be used below 0°C.

### Chemraz O-Ring

RR210074 Replacement 25mm Piston Top O-Ring Chemraz (0°C to 230°C)

#### Condensers

RR139300 Large Double Coil Condenser 60mm B34 to B34 + GL18 fittings RR139302 Large Double Coil Condenser 85mm B34 to B34 + GL18 fittings

#### Condensers with Spherical Joints

RR139400 Large Double Coil Condenser 60mm S41 to B34 + GL18 fittings RR139402 Large Double Coil Condenser 85mm S41 to B34 + GL18 fittings

#### Spherical Joint replacement parts

RR139424 Metal Clip for S41 Spherical Joints RR139426 FEP O-Ring for S41 Spherical Joints



#### Swan Neck Adapter

RR139308 Swan Neck Adapter Vertical B24 to Vertical B24 RR139310 Swan Neck Adapter Vertical B29 to Vertical B29 RR139312 Swan Neck Adapter Vertical B34 to Vertical B34

#### Swan Neck Adapter with Spherical Joints

RR139410 Swan Neck Adapter Vertical B29 to Vertical S41 RR139412 Swan Neck Adapter Vertical B34 to Vertical S41



#### **Dropping Funnels**

RR139017 250ml Graduated Dropping Funnel Equalising Arm B24
RR139019 500ml Graduated Dropping Funnel Equalising Arm B24
RR139021 1000ml Graduated Dropping Funnel Equalising Arm B24
RR139304 2000ml Graduated Dropping Funnel Equalising Arm B29



### PTFE Flexible Bellows

RR139079 PTFE Flexible Bellows B24 RR139081 PTFE Flexible Bellows B29 RR139083 PTFE Flexible Bellows B34



## Oil Bubblers

RR139051 Oil Bubbler Type 1 B24 + GL14 + fittings RR139314 Oil Bubbler Type 1 B29 + GL14 + fittings



### Solid Additions Funnels

RR139053 Solid Additions Funnel B34 (with extended tube) RR139316 Solid Additions Funnel B45 (with extended tube)



### Gas Purge Adapter

RR139025 Gas Purge Adapter B24 + GL14 + fittings



RR139057 Valved Right Angled Liquid Inlet Adapter B24 to GL14 RR139318 Valved Right Angled Liquid Inlet Adapter B29 to GL14



#### Run-Off Adapter and Valve

RR139340 Vertical Run-Off Adapter B24 to Plain Stem RR139137 Run-Off Secondary Valve, B24 to Stopcock



### PTFE Hose Adapter

RR139063 PTFE Hose Adapter B19 to 12mm ID (NW12)
RR139065 PTFE Hose Adapter B24 to 15mm ID



#### Reflux Divider Kits

RR239200 Pilot Reflux Divider Kit

RR239201 Pilot Reflux Divider Kit + Spherical Joint

RR239202 Pilot Reflux Divider Kit with Vapour Temperature Probe

RR239203 Pilot Reflux Divider Kit with Vapour Temperature Probe + Spherical Joint

Important: See page 9 for full details of what kits include

#### Reflux Divider Kit Replacement Parts

RR139320 Reflux Divider Head B34 + GL18 + fitting

RR139322 Reflux Divider Head B34 + GL18 + fitting + B14 temp probe port

Reflux Divider Head B34 to S41 + GL18 fitting RR139420

Reflux Divider Head B34 to S41 + GL18 fittings + B14 temp port RR139422



RR139133 Pt100 PTFE Temp. Probe (Reflux Divider Head) + 2m Cable + Lemo RR139135 PTFE Temperature Probe Adapter (B14 for Reflux Divider Head)

RR139111 Screw Cap with Aperture GL14, pk 10

Silicone Seal with PTFE Washer GL14, 6mm, pk 10 RR139113

Screw Cap GL14, with PTFE seal, pk 10 RR139115

Screw Cap with Aperture GL25, pk 10 RR139119

Silicone Seal with PTFE Washer GL25, 12mm, pk 10 RR139121

RR139342 GL14 HT Compression Fitting for 4mm OD Tubing RR139344 GL14 HT Compression Fitting for 6mm OD Tubing

RR139346 GL25 HT Compression Fitting for 8mm OD Tubing RR139348 GL25 HT Compression Fitting for 10mm OD Tubing

RR139350 GL25 HT Compression Fitting for 12mm OD Tubing

RR139352 GL18 PFA Hose Connector for 10mm ID Tubing RR139354 PTFE Tubing 10mm ID x 12mm OD - 1m length

## Reflux Divider Receiver Flask

500ml Receiver Flask 3 x B24 Socket RR139324

+ B24 Cone and Tap 1000ml Receiver Flask 3 x B24 Socket

RR139326 + B24 Cone and Tap

RR139328 2000ml Receiver Flask 3 x B24 Socket

+ B24 Cone and Tap

RR139330 5000ml Receiver Flask 3 x B24 Socket,

+ B24 Cone and Tap



#### **Enlarging Adapter**

RR139034	Enlarging Adapter B19 to B24
RR139035	Enlarging Adapter B24 to B29
RR139036	Enlarging Adapter B19 to B29
RR139037	Enlarging Adapter B29 to B34
RR139038	Enlarging Adapter B19 to B34



## Reducing Adapter

RR139039	Reducing Adapter B24 to B19
RR139041	Reducing Adapter B29 to B19
RR139043	Reducing Adapter B29 to B24
RR139045	Reducing Adapter B34 to B19
RR139047	Reducing Adapter B34 to B24
RR139049	Reducing Adapter B34 to B29



#### Rodaviss Joint to GL Adapters

RR139085	Adapter Rodaviss B19 to GL25
RR139332	Adapter Rodaviss B24 to GL25
RR139334	Adapter Rodaviss B29 to GL25
RR139087	Adapter Rodaviss B34 to GL25
RR139089	Adapter Rodaviss B19 to GL14
RR139091	Adapter Rodaviss B24 to GL14
RR139336	Adapter Rodaviss B29 to GL14
RR139093	Adapter Rodaviss B19 to 2 x GL14
RR139095	Adapter Rodaviss B24 to 2 x GL14
RR139338	Adapter Rodaviss B29 to 2 x GL14



#### AVA Lab Control Software

RR20308

AVA Level 4 Software Kit: Comprising of:

- · AVA Software Level 4
- · Laptop Controller
- · 4 Port Data Hub
- 1 Year AVA Care Support





### Huber Thermoregulators (others available)

HB1000.0016.01 Unistat Tango Pilot ONE Controller (230v or 400v)

HB1002.0021.01 Unistat 405 Pilot ONE Controller (230v or 400v) HB1005.0057.01 Unistat 425 Pilot ONE Controller HB1005 0061 01 Unistat 510w Pilot ONF Controller HB1007.0031.01 Unistat 610w Pilot ONE Controller

HB1014.0051.01 Unistat 825 Pilot ONE Controller

HB1014.0052.01 Unistat 825w Pilot ONE Controller

#### Thermoregulator Hoses

## M24 Insulated Hose with PTFE Inner (12mm ID x 37mm OD)

M24x1.5 x 1m Insulated PTFE Hose -60° C to +260° C HB9325 M24x1.5 x 1.5m Insulated PTFE Hose -60° C to +260° C HB9326 M24x1.5 x 2m Insulated PTFE Hose -60° C to +260° C HB9327 M24x1.5 x 3m Insulated PTFE Hose HB9328 -60° C to +260° C

#### M30 Insulated Hose with PTFE Inner (20mm ID x 44mm OD)

HB9612 M30x1.5 x 1m Insulated PTFE Hose -60° C to +260° C HB9613 M30x1.5 x 1.5m Insulated PTFE Hose -60° C to +260° C HB9614 M30x1.5 x 2m Insulated PTFE Hose -60° C to +260° C HB9615 M30x1.5 x 3m Insulated PTFE Hose -60° C to +260° C

#### M24 Insulated Hose with Metal Inner (12mm ID x 44mm OD)

HB9274 -100° C to +350° C M24x1.5 x 1m Insulated Metal Hose -100° C to +350° C HB9275 M24x1.5 x 1.5m Insulated Metal Hose HB9276 M24x1.5 x 2m Insulated Metal Hose -100° C to +350° C HB9277 M24x1.5 x 3m Insulated Metal Hose -100° C to +350° C

## M30 Insulated Hose with Metal Inner (20mm ID x 56mm OD)

M30x1.5 x 1m Insulated Metal Hose HB6426 -100 °C to +350 °C -100 °C to +350 °C HB6386 M30x1.5 x 1.5m Insulated Metal Hose -100 °C to +350 °C HB6427 M30x1.5 x 2m Insulated Metal Hose -100 °C to +350 °C HB6428 M30x1.5 x 3m Insulated Metal Hose

### M24 Adapters

HB9268 M24x1.5 Male to M30x1.5 Female Adapter M24x1.5 Female to M30x1.5 Male Adapter HR6723

HB9256 M24x1.5 90 degree Adapter

HR12634 M24x1.5 Nut

HB9471 M24x1 5 Hose Connector NW12 HB9236 M24x1.5 Isolating Ball Valve

## Thermofluid

HB6161 SilOil M20.195/235.20, 5 Litre -20 °C to +235 °C\* HB6162 SilOil M20.195/235.20, 10 Litre -20 °C to +235 °C HB6163 SilOil M40.165/220.10, 5 Litre -40 °C to +220 °C\* HB6164 SilOil M40.165/220.10, 10 Litre -40 °C to +220 °C HB6165 SilOil M60.115/200.05, 5 Litre -60 °C to +200 °C\* HB6166 SilOil M60.115/200.05, 10 Litre -60 °C to +200 °C' HB6479 DW-Therm M90.200.02, 10 Litre -90 °C to +200 °C

Important: \* Indicates maximum thermofluid temperature in sealed Unistat system only.

Furthermore DW-Therm can only be used above 170 °C with inert gas.

#### Right Angle Adapter

RR139011 Right Angle Adapter B29 + GL14 + PTFE fittings Right Angle Adapter B34 + GL14 + PTFE fittings RR139012



#### Glass Cone Stoppers

RR139027 Glass Cone Stopper B19 RR139029 Glass Cone Stopper B24 RR139031 Glass Cone Stopper B29 RR139033 Glass Cone Stopper B34 RR139378 Glass Cone Stopper B45



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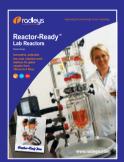
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